



INSTALLING PEEL & SEAL POWERBOND® WHITE 250 ON INSULATED ALUMINUM PANELS

Peel & Seal PowerBond® White 250 is a 25 mil cross-laminated waterproofing tape specifically designed to tape the seams on **insulated aluminum panels**. The product features a patented PowerBond® adhesive system which aggressively adheres to the surface when following the below installation tips. Peel & Seal PowerBond® White 250 may also be used anywhere a fast, dependable waterproofing barrier is needed and is ideal for patching, gutter repair, flashing, and general waterproofing where the membrane will be exposed.

Good installation practices are critical to the performance of any roof system. In general, MFM Building Products recommends installing Peel & Seal PowerBond® White 250 in fair weather conditions where the surface and air temperature is at or above 25°F (-4°C). The product is also suitable for use with EPDM roofing systems by utilizing an MFM-approved EPDM primer prior to installation. A list of approved primers is listed on our website.

For installation to Insulated Aluminum panels, please follow the recommendations below:

- Thoroughly clean the area with acetone*, denatured alcohol or similar non-oily solvent and let dry for a minimum of 30 minutes – processing oils, hand oils, dirt, dust and other contaminants interfere with good adhesion of the tape to the panel surface
- Cut the membrane to length and let it relax before installing
- Peel back approximately 12” (30cm) of the release liner, center over the panel seam, and press into place – continue to peel back the release liner as you move along the seam
- Peel & Seal PowerBond® White 250 is pressure-sensitive – roll firmly with a hand roller to ensure good adhesion
- Overlaps must be a minimum of 6” (15cm) and be installed in a shingle-manner so that water runs over the laps
- Peel & Seal PowerBond® White 250 has a 15-Year Limited Warranty



Thoroughly wipe surface clean.



Peel back the release liner.



Center over the panel seam.



Roll firmly with a hand roller.

If you have any questions concerning the installation of Peel & Seal PowerBond® White 250, please contact MFM Technical Services at 800-882-7663 or info@mfmbsp.com.

*Acetone and other cleaning solvents are extremely flammable. Do not smoke or have in the presence of open fires or near equipment that can spark.